

## **AMENDMENT TO THE SPECIFICATION**

Please replace the paragraph beginning at page 2, lines 7 to 11, with the following rewritten paragraph:

-- step 1: preparing a tubular body and drilling a positioning recess in a first end of the tubular body; step 2: forging a polygonal recess defined in a second end of the tubular body; step 3: forging a periphery of the first end of the tubular body into a polygonal protrusion; and step 4: forging a polygonal engaging hole in an inner periphery of the positioning recess in an end of the polygonal protrusion. --

Please replace the paragraph beginning at page 4, lines 5 to 6, with the following rewritten paragraph:

-- step 4: forging a polygonal engaging hole 12 in an inner periphery of the positioning recess in an end of the polygonal protrusion 11 as shown in Figs. 2-1 and 2-3. --